











With over 50 years of experience on the market, IMAS company offers you highly advanced equipment, including all the essential components of a modern heating installation.

We manufacture products in the following areas:



pumping technology



control technology



drive technology



mixing technology



fittings



#### PUMPING TECHNOLOGY

Due to the diversity of nominal diameters, body lengths and speeds our extremely versatile pumps meet special requirements of the market. The pumps have been designed to pump warm water in central heating systems, however they can be used to pump liquid media in industrial and commercial usage. The devices can also be used in solar installations.

All of our circulation pumps share a few common traits: cutting-edge technology, high quality and other advantages.

IMAS company uses cataphoretic coated cast iron and chromium-nickel steel, which are well-known for their extended durability and versatility. Each pump is delivered with insulation.

Essential features of the product

#### Mounting

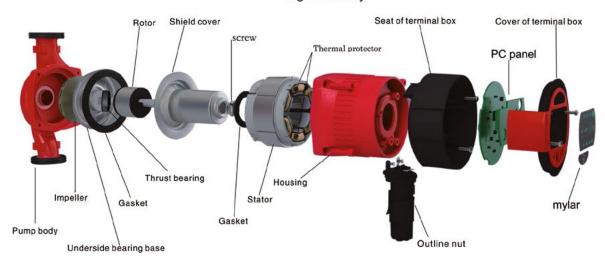
- · easy mounting thanks to a handy socket
- · pump body equipped with a flat gasket

#### Adjusting

- · perfectly suited to the system needs thanks to a user-friendly control system
- · useful lines (characteristics)

#### Operating

- · silent running
- low energy consumption
- high reliability





IM-E (4-6) - inverter ErP	3
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#### **Energy-saving IMAS pumps**

In an average household conventional pumps contribute to about 10-15% of total energy consumption. Using an energy-saving IMAS pump helps to reduce energy consumption up to 80%. Compared to a conventional pump, the hydraulic power is almost the same.

operating voltage 1 x 230V 50Hz

protection type IP 42 ambient temperature 0°C - 40°C

media temperature 5°C - 110°C (d.h.w. UPH 15: up to 65°C) temperature class TF 110 according to CEN 335-2-51

system pressure max. 10 bar

permissible media heating water (according to the VDI 2035 requirements)

water-glycol mixture (1:1 max.);

(while using an additive of 20% or higher, you need to verify

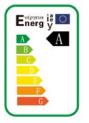
pumping data)

fittings pipe union

#### **Product advantages**

- high efficiency thanks to the ECM technology
- energy-saving pump intended for single-family and two-family as well as multi-family houses (up to six families)
- · min. power consumption is 5 W
- various control modes of the following parameters: delta of p-c (constant differential pressure) and delta of p-v (variable differential pressure)
- integrated motor protection
- a pump head can be mounted on almost any pump body of earlier series.





### IM-EXX-4

### IM-EXX-6

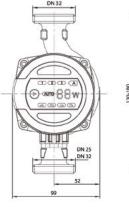
The "One touch" option allows you to choose from seven different performance curves. Aside from four proportional pressure curves there are three constant speed control characteristics. Pumps are equipped with a night setback function, which is switched on automatically after the installation temperature drops for a particular amount of time. Moreover, it reduces power consumption. The LED display shows the current power consumption, the selected constant speed control characteristic and the night setback function status.

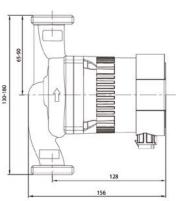
No.	Explanation	
1	Electric pump automatic gearshift display (AUTO)	
2	Electric pump gear shifting button	
3	Electric pump proportion gear display (BLI/BL2)	
4	Model	
5	Electric pump constant voltage gear display (HDI/HD2)	L
6	Electric pump power display	
7	Electric pump constant speed display (HS1/HS2/HS3)	



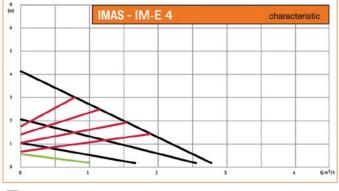


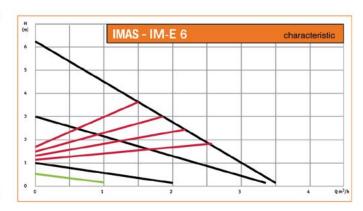
#### Technical data





IM-E	4	6			
max. lifting height	4.0 m	6.0 m			
max. flow	2.500 l/h	3.200 l/h			
power consumption P1 (W)	5-22	5-45			
control function	3 constant s	peed control characteristics			
	4 proportion	al pressure curves			
operating voltage	1 x 230V 50H	łz			
motor protection	external prot	ection is not required			
protection type	IP 42				
ambient temperature	0°C - 40°C				
media temperature	5°C - 110°C				
temperature class	TF110 accor	ding to CEN 335-2-51			
max. operating pressure	10 bar				
connection	DN 25, DN 3	2			
body length	130 mm, 180	mm			
weight	about 2.46 k	g			
EEI	<= 0.20				
thermal protector	included				











# WET ROTOR **ELECTRONIC** CIRCULATORS / CIRCULATEURS **ELECTRONIQUE** A ROTOR HUMIDES

GRUNDFOS	WILO	DAB	SALMSON	IMAS	Power / Puissance (w)	Max flow (m3/h )	Max lift (m)	Inlet- Outlet (inch)	Qty / Ctn (pcs)	Net wt / Poids net (kg)	Price	list / <i>Prix</i> €			
Alpha L 25-4-130	Yon. Pico 25/1-4	Evosta 40-70 130	Siriux 40-25/130	IM-E 25-4-130	(5-22) (5-45)	(5-22)	(5-22)		2,50		1 1/2" DN 25	4	2,1	€_	<u>75,51</u>
Alpha L 25-4-180	Yon. Pico 25/1-4	Evosta 40-70 180	Siriux 40-25/180	IM-E 25-4-180				2,50	4	1 1/2" DN 25	4	2,4	<u>€</u>	<u>75,51</u>	
Alpha L 32-4-180	Yon. Pico 30/1-4	Evotron 40/180 X	Siriux 40-32/180	IM-E 32-4-180			3,00		2" <b>DN</b> <b>32</b>		2,5	<u>€</u>	83,03		
Alpha L 25-6-130	Yon. Pico 25/1-6	Evosta 40-70 130	Siriux 60-25/130	IM-E 25-6-130		(5-45)		3,20		1 1/2" <b>DN 25</b>	4	2,1	<u>€</u>	86,84	
Alpha L 25-6-180	Yon. Pico 25/1-6	Evosta 40-70 180	Siriux 60-25/180	IM-E 25-6-180				5,20	6	1 1/2" <b>DN 25</b>	4	2,4	<u>€</u>	<u>87,50</u>	
Alpha L 32-6-180	Yon. Pico 30/1-6	Evotron 60/180 X	Siriux 60-32-180	IM-E 32-6-180			4,00		2" <b>DN</b> <b>32</b>		2,5	€	<u>95,53</u>		
Alpha L 25-8-180	Yon. Pico 25/1-8	Evotron 80/180 X	Siriux 80-25-180	IM-E 25-8-180	(5-70)	4,00	8	1 1/2" DN 25	4	2,4	€_	103,38			

#### Packaging / Emballage:



#### Flanges set / Kit de brides: 1 Kit = 2 boxes/boites



S	DN 25	1 1/2"-1"	<u>€</u>	<u>3,30</u>
	DN 32	2"-1 1/4"	€_	<u>5,22</u>
	DN 40	2"-1 1/2"	€_	<u>5,96</u>

#### Usage for / Utilisation pour:





#### Protection devices / Dispositifs de protection

Thermal protector has the advantage that it has the dual protection, of current overload protection and overheating protection function. When the winding coil of the motor has current big overload the protector automatically disconnect the power supply circuit, so as to protect the safety of the motor. This protector controls motor overload, lack of phase, locked-rotor and circuit protection



#### ADVANTAGES:

Thanks to the advanced technology employed, the permanent magnet synchronous motor, and the frequency converter, the new range of IM-E circulators ensures high efficiency in all applications, with significant benefits in terms of energy saving. For this reason, the new IM-E circulator not only complies with European Directive ErP 2009/125/EC (formerly EuP) (EEI ≤ 0,23). The circulator has a built-in electronic device that detects the changes demanded by the system, and automatically adapts the circulator performance accordingly, always ensuring optimum efficiency and minimum energy consumption. The IM-E circulator is also suitable for replacing old three-speed circulators, both as far as size, as it has the same dimensions of the IM series, and for its capability of covering pumps with heads of 4 and 6 metres with one single model. It can also simplify the work of the user, thanks to a single sequential setting button and a breather plug used to degas the system and unlock the motor shaft if required.

The IM-E circulator can operate in 5 different modes: IM-E 25-4, IM 32-4, IM-E 25-6, IM-E 32-6 and IM-E 25-8.



## IM 25 - X - 180 B

The pump has been designed for drinking water circulation systems and similar systems used in industry and building technology.

This domestic water pump can be used in single-family and two-family houses.

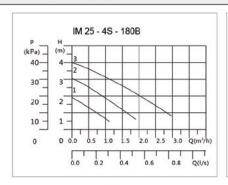
In order to prevent water from going back to the pump, it is necessary to mount the check valve on the pump delivery side.

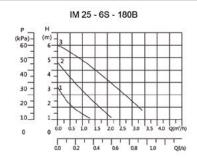
Whereas the ball valve should be mounted on the pump suction side to make maintenance easier.

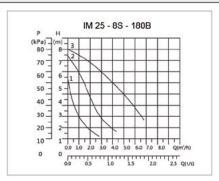
Pump with brass housing is largely used for delivering domestic hot water.

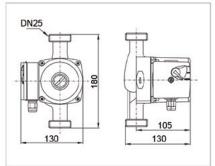


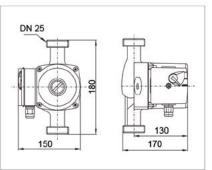
#### Technical data











Pump type	IM 25-4S-180B	IM 25-6S-180B	IM 25-8S-180B
Max head H (m)	4	6	8
Max flow Q (ltr/h)	2800	3000	6000
Max working pressure		10bar	
Protection IP class		42	
Voltage		230V	
Frequency		50Hz	
Liquid min. temperature		+5°C	
Liquid max. temperature		+110°C	
Pump body		BRASS	
Threaded connections size		G 1 1/2"	
Nominal width		DN25	
Nominal pressure		PN 10	
Ambient temp. (by 80°C/med.	t.)	+40°C	
According standards		CE	
Number of speeds		3	
Length		180mm	
Thermal protector		included	



## **CP 15-1.5**

The pump has been designed for drinking water circulation systems and similar systems used in industry and building technology.

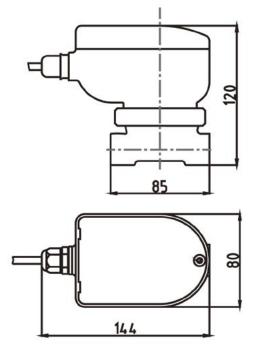
This domestic water pump can be used in single-family and two-family houses.

In order to prevent water from going back to the pump, it is necessary to mount the check valve on the pump delivery side.

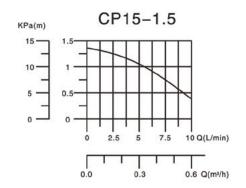
Whereas the ball valve should be mounted on the pump suction side to make maintenance easier.



#### Technical data



CP	15-1.5	
protection type	IP 42	
marking	CE	
number of speeds	1	
power consumption	28 W	
max. lifting height	1.5 m	
max. flow	600 l/h	
max. operating pressure	6 bar	
motor casting	aluminum	
rotor shaft	ceramic	
wear ring (rotor)	engineering polymer	
media temperature	95°C	
ambient temperature	0°C - 40°C	
pump body	brass	
connection	DN15	





# WET ROTOR CIRCULATORS - 3 speed - for **Drinking water** / CIRCULATEURS A ROTOR HUMIDES - 3 vitesse - pour **Eau potable**

GRUNDFOS	WILO	DAB	SALMSON	н Воду	IMAS	Power / Puissance (w)	Max flow (m3/h)	Max lift (m)	Inlet- Outlet (inch)	Qty/Ctn (pcs)	Net wt / Poids net (kg)	Pricelist / <i>Prix</i> €
SANITARY PUMP - Brass Body / POMPE SANITAIRE - Corps en laiton												
UPS 20-45	TOP Z-30	VS 65/150 M	NSB 25/20B	180	IM 25-6-180 B	55/70/100	3,0	6	1 1/2" -1" DN25	8	2,4	€ 67,30
1	/	/	/	180	IM 25-8-180 B	135/190/245	6,0	8	1 1/2" -1" DN25	4	4,8	€ 110,83
Recirculating pump - Brass Body / Pompe de recirculation - Corps en laiton												
UP 15-14 B PM	STAR Z NOVA	BWZ 152 R T	Zen'O	85	CP 15-1.5	28	0,5	1	1/2"	8	1,6	€ 50,30

#### Usage for / Utilisation pour:



## MPS protection devices / Dispositifs de protection:

Thermal protector has the advantage that it has the dual protection, of current overload protection and overheating protection function. When the winding coil of the motor has current big overload the protector automatically disconnect the power supply circuit, so as to protect the safety of the motor. This protector controls motor overload, lack of phase, locked-rotor and circuit protection.





#### **SANITARY Pump / Pompe SANITAIRE**



### Recirculating Pump / Pompe de recirculation

